CONTACT CLARIFIER™
A true solids contact clarifier
**A True Solids Contact Clarifier**

The solids CONTACT CLARIFIER™ is a mixture of old art and new process technology. Patent art dates back to the 1880s and contemporary solids contact clarifier units have their origins in the 1940s and 1950s. The two most common applications for the solids CONTACT CLARIFIER are cold lime softening, where the unit is used to **maximize the rate of chemical precipitation**, and surface water clarification, where the unit is used as an **enhanced flocculation device**.

**With thousands of process equipment installations – hundreds of** which are solids CONTACT CLARIFIER units – and more than 40 years of engineering and equipment experience, WesTech offers a unique breadth of expertise through all phases of design, manufacture, installation, and operation. WesTech engineers understand key process design parameters – solids concentration, detention time, recirculation rates, sludge blanket depth, draft tube velocities, chemical addition, blowdown duration / frequency – and how they affect solids CONTACT CLARIFIER sizing and performance. Our installation and field experience in the industrial market benefits the municipal market with fresh insight into design and operations.
Slurry Settling Properties are Key

Cold lime softening and surface water clarification produce widely differing slurry properties. Understanding these slurry properties is crucial to understanding the importance of solids inventory and proper operational control.

Depending upon whether the plant flow rate is constant or variable, operational control of solids produced and retained within the CONTACT CLARIFIER is accomplished by utilizing different approaches:

**Constant Flow Rate**
- Controlling the slurry pool or sludge blanket elevation (when applicable) within a desirable range.
- Controlling the solids contact zone solids concentration (\%Vol@\Min) within a desirable range for effective treatment and performance.

**Variable Flow Rate**
- Controlling the solids inventory (tons of dry solids) within the CONTACT CLARIFIER below a desirable maximum level that can be retained within the unit at the peak rise rate.

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**Zones in a True Solids CONTACT CLARIFIER**

- **Solids Contact Zone** - where chemical precipitation and/or enhanced flocculation occurs.
- **Sludge Blanket Zone** - where further flocculation occurs.
- **Slurry Pool** - where settled solids are transported to the draft tube entrance.
- **Clarification Zone** - where liquid-solids separation occurs and clear supernatant is removed.
Elements of a True Solids CONTACT CLARIFIER

**Launder System**
Provides uniform collection of clarified water over the entire clarification zone and transports it out of the basin. Launder systems can be radial or peripheral.

**Concentric Dual Drive**
Our highly efficient, robust, maintenance-friendly drive rotates the sludge scrapers at a slow constant speed while allowing the centrifugal impeller to operate at variable speeds.

**Centrifugal Impeller Pump**
The heart of a true solids CONTACT CLARIFIER is WesTech’s uniquely efficient, high-volume, low-head, low-shear pump which lifts concentrated settled solids to mix with the low-solids concentration inlet flow and disperses the mixture into the upper solids contact zone. WesTech’s recirculation impeller has lower horsepower draw and less shear than any other impeller on the market.

**Inlet Pipe**
Conveys the raw water directly into the draft tube and often provides provisions for injecting and mixing treatment chemicals into the process stream.

**Clarification Zone**
Where clarified water rises and solids settle. Often a sludge blanket is maintained low in this zone to improve clarity by providing low-energy flocculation.

**Draft Tube**
Concentrated solids are conveyed from the basin floor to where the inlet flow is introduced. The combined streams are then pumped into the solids contact zone. The draft tube extends close to the basin floor, recirculating only the most concentrated solids and making the WesTech unit a true solids CONTACT CLARIFIER.

**Solids Contact Zone**
A slow mix zone where chemical precipitation and/or enhanced flocculation occurs. Velocities decrease due to the size and shape of the reaction well, resulting in tapered flocculation. Both conical and cylindrical-shape reaction wells are available.

**Sludge Scrapers**
Transport settled solids along the basin floor to the draft tube entrance and to the sludge sump.
Sensible Design Approach

The key components of WesTech’s CONTACT CLARIFIER are the result of a sensible design approach. From the low-shear impeller to properly located sample taps and sludge sump sizing, WesTech’s decades of engineering, manufacturing, installation, and operating experience bring you value-added performance.

WesTech offers laboratory and pilot plant services to determine recommended process equipment design and performance. WesTech has several 8’ dia. x 16’ high CONTACT CLARIFIER pilot plants which have process similitude, allowing operation and performance to be scaled up directly to full-size units.
Chemical Unloading, Storage, Make-up, Metering, and Delivery Systems

Pre-Oxidation  Coagulation  Lime / Soda Ash Softening  Cold Lime Softening  Floc Strengthening  Neutralization

CHLORINE  ALUM  FERRIC  CATIONIC POLYMER  SODA ASH  LIME  ANIONIC POLYMER  ACID

RAW WATER SUPPLY

CONTACT CLARIFIER™
- Slow Mix
- Settle

pH ATTENUATION TANK
- MEMBRANES
- GRANULAR MEDIA FILTERS
- COOLING TOWERS
- FIRE WATER STORAGE
- GRAVITY THICKENERS
- SLUDGE LAGOONS
- WASTEWATER TREATMENT PLANTS
- MECHANICAL DEWATERING

ANIONIC POLYMER

The solids CONTACT CLARIFIER is the heart of a chemical treatment and clarification system. However, successful performance is highly dependent upon the effective integration of chemical make-up, mixing, metering, and delivery sub systems.