## **Smart Digital**

# GRUNDFOS DDA/DDC/DDE

The SMART Digital DDA, DDC and DDE models with powerful variable-speed stepper motors bring state-of-the art technology to perfection. Expert knowledge combined with the new patented solutions set the standard for the future. Traditional technologies such as stroke length/stroke frequency adjustment with synchronous motor or solenoid drive become a thing of the past. The click-stop mounting plate provides unique mounting flexibility, and the entire dosing range up to 8 gph is covered with only a few pump variants.



- Modularity: The included click-stop mounting plate is an example of the unique flexibility offered, with only a few variants
- Simplicity: Easy handling and perfect overview and control ensure simple installation, commissioning and operation
- Flow intelligence: The pump monitors the dosing process of liquids when the FlowControl function is activated, for advanced process reliability with accuracy of 1% of setpoint

#### **DDA MODELS**

- · High-end solution for complex and demanding applications
- Flow and pressure up to 8 gph and up to 232 psi
- · Auto-deaeration during pump standby
- Flexible Fieldbus control
- Turn-down ratio 3000:1 with constant 100% stroke length

#### **DDC MODELS**

- Optimal price-performance ratio
- Flow and pressure up to 4 gph and up to 145 psi
- Two SlowMode functions (25% and 50%), calibration mode, service display
- External stop, dual-level tank control, 2 relay outputs

#### **DDE MODELS**

- Digital Dosing<sup>™</sup> even for the low budget segment
- Flow and pressure from 0.0015 to 4 gph and up to 145 psi; two models cover entire range
- · Control options: manual control 0.1-100%, pulse in % of stroke volume
- External stop, empty tank control



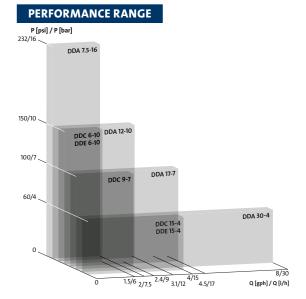
#### **APPLICATIONS**

- · Disinfection and pH adjustment
- Drinking water, process water and wastewater
- Food and beverage
- · Clean-in-place
- · Ultrafiltration and reverse osmosis
- Boiler feed water
- · Cooling towers
- Coagulation, flocculation, precipitation
- Chemical industry
- · Car wash
- Irrigation
- Anywhere chemical treatment and conditioning of water is required



### TECHNICAL DATA & FEATURE OVERVIEW

DDA/DDC/DDE								
DOSING HEAD:	PP, PVC, PVDF and Stainless Steel 1.4401							
GASKETS:	EPDM, FKM or PTFE							
VALVE BALLS:	Ceramics or stainless steel 1.4401 (SS heads only)							
CONNECTION SETS (SUCTION / PRESSURE):	Tubing: 1/4", 3/8", 1/2" Threaded: 1/2" MNPT for PP, PVC and PVDF; 1/4"FNTP for SS							
MAX FLOW, Q:	8 gph (30 l/h)							
MAX PRESSURE, P:	232 psi (16 bar)							
TURNDOWN RATIO:	3000:1 or 1000:1							
LIQUID VISCOSITY:	max. 2500mPas, depending on model and setup							
SUPPLY VOLTAGE:	100-240V, 50-60 Hz							
POWER CONSUMPTION:	max. 18 W							
WEIGHT:	5.3-8.8 lbs (2.4-4 kg), depending on material							
SOUND PRESSURE LEVEL:	60 dB(A)							
ENCLOSURE RATING:	IP65, NEMA 4X							
APPROVALS:	NSF61, CSA-US							



#### **FEATURE OVERVIEW**

PUMP TYPE		DDA		DDC		DDE		
CONTROL VARIANT		FC	AR	AR	Α	PR	Р	В
OPERATION MODES								
Manual speed control		•	•	•	•	•	•	•
Pulse control in ml/pulse		•	•	•	•			
Pulse control (1:n)						•	•	
Analog control 0/4-20 mA		•	•	•				
Batch control (pulse-based)		•	•					
Dosing timer cycle		•	•					
Dosing timer week		•	•					
Fieldbus control		•	•					
FUNCTIONS								
Auto deaeration also during pump standby		•	•					
FlowControl system with selective fault diagnosis		•						
Pressure monitoring (min/max)		•						
Flow measurement								
AutoFlowAdapt								
SlowMode (anti-cavitation)		•	•	•	•			
Calibration mode		•	•	•	•			
Scaling of analogue input		•	•					
Service information display		•	•	•	•			
Relay setting: alarm, warning, stroke signal, pump dosing		•	•	•		•		
Relay setting (additionally): timer cycle, timer week	•	•	•					
INPUTS/OUTPUTS								
Input for external stop	•	•	•	•	•	•	•	
Input for pulse control		•	•	•	•	•	•	
Input for analogue 0/4-20 mA control		•	•	•				
Input for low-level signal		•	•	•	•	•	•	
Input for empty tank signal		•	•	•	•	•	•	
Output relay (2 relays)		•	•	•		•		
Output, analogue 0/4-20 mA	•	•	•					
Input/output for GeniBus	•	•	•					
Input/output for E-box (eg. EtherNet/IP)		•	•					

CONTROL VARIANTS			
FCM: Flow Control Measurment			
FC: Flow Control			
PR: Pulse Relay			
P: Pulse Input			
AR: Analog Relay			
A: Analog			
B: Basic			

FIELDBUS CONTROL OPTIONS
Profibus DP (E-Box 150)
Modbus RTU (E-Box 200)
Profinet IO, Modbus TCP or EtherNet/IP (E-Box 500)

Visit grundfos.us/pei to learn more about Department of Energy (DOE) pump energy index (PEI) requirements and PEI ratings on specific Grundfos models.

