

Fully compliant and approved for pharmaceuticals, food and beverages

Eaton's CLEARGAF filter bags are suitable for a wide range of applications, such as the filtration of edible oil, gelatine, mineral water, juices, sugar, dairy and many more.

CLEARGAF filter bags meet the requirements for EC migration performance evaluated, tested and certified by independent food research institute. They are manufactured under special conditions to ensure that they contain no contamination. To keep the filter bags contamination-free, they are individually sealed in protective plastic packaging.

Features and benefits

- Selected materials ensure compliance with all food applications. In the case of sewn bags, a special lubricantfree thread material is used
- An independent lab analysis ensures that EC and FDA requirements are met
- Migration is strongly reduced through the careful selection of polymers that are considered to be safe under food law
- Patented SENTINEL® seal ring prevents liquid bypass for safe filtration

- Single packaging keeps filter bags free from contamination during shipping and storage prior to use
- Eaton strongly recommends the use of an insertion tool that facilitates the insertion of the filter bag into the bag filter housing and ensures the correct alignment of the filter bag inside the restrainer basket

Filter specifications

Materials

Needle felt polypropylene or polyester Extended-life needle felt polypropylene or polyester Nylon monofilament Melt-blown polypropylene

Cover layer

Polypropylene mesh (AGF, PGF)

Seal rings

Welded polypropylene or polyester SENTINEL seal ring

Retention ratings

1, 5, 10, 25, 50, 80, 100, 125, 150, 200, 250, 300, 400, 600, 800 µm AGF: 1.5, 3, 5, 10, 25 µm @ > 99% efficiency¹ PGF: 1, 2, 12 µm @ > 99.9% efficiency¹

Dimensions/Parameters

Sizes

01: Ø 7 x 17" L (180 x 430 mm) 02: Ø 7 x 32" L (180 x 810 mm)

Filter area

01: 2.6 ft² (0.24 m²) 02: 5.2 ft² (0.48 m²)

Max. operating temperatures

Polypropylene: 194 °F (90 °C) Polyester: 284 °F (140 °C) Nylon monofilament: 284 °F (140 °C)

Max. differential pressure 36.2 psi (2.5 bar)

Recommended change-out pressure for disposal²

11.6 - 21.7 psi (0.8 - 1.5 bar)

Max. flow rates³

POF, POXLF, PEF, PEXLF, NMOF: 01: 88 GPM (20 m³/h) 02: 176 GPM (40 m³/h) AGF: 01: 35 GPM (8 m³/h) 02: 66 GPM (15 m³/h) PGF:

02: 44 GPM (10 m³/h)

FDA/EC conformity

All polypropylene and polyester materials used comply with EC Regulation 1935/2004 and 10/2011 as well as FDA requirements according to Title 21, Section 177, as applicable for food and beverage contact.



CLEARGAF Filter Bag Range

Retention ratings

			Retention ratings (µm)																Sizes	
Materials	Codes	1	5	10	25	50	80	100	125	150	200	250	300	400	600	800	Welded SENTINEL seal ring	Max. operating temperatures °F (°C)	01	02
Polypropylene needle felt	POF	•	•	•	•	-		•									Е	194 (90)	•	•
Entended-life polypropylene needle felt	POXLF		-	-	-	-		-									E	194 (90)	-	•
Polyester needle felt	PEF	•	•	B	•			•									Н	284 (140)	-	
Entended-life polyester needle felt	PEXLF	-	-	-													Н	284 (140)	-	•
Nylon monofilament	NMOF		•	•	-	-	-	-		•			•	-	-	-	Н	284 (140)	-	-
ACCUGAF™	AGF	51-53-55-57-59														E	194 (90)	•		
PROGAF™	PGF	50-51-55													E	194 (90)				

Ordering information

Ranges/Materials

POF: Needle felt polypropylene POXLF: Extended-life needle felt polypropylene

PEF: Needle felt polyester PEXLF: Extended-life needle felt

polyester NMOF: Nylon monofilament

AGF: Melt-blown polypropylene PGF: Melt-blown polypropylene

Sizes 01: Ø 7 x 17" L (180 x 430 mm) 02: Ø 7 x 32" L

(180 x 810 mm)

Packaging 40: Filter bags/box

L: Box size

PEF -25 01 -40L Н

Retention ratings

POF: 1, 5, 10, 25, 50, 100, 200 μm POXLF: 5, 10, 25, 50, 100 μm PEF: 1, 5, 10, 25, 100 μm PEXLF: 1, 5, 10 μm

NMOF: 5, 10, 25, 50, 80, 100, 125, 150, 200, 250, 300, 400, 600, 800 μm

AGF¹: 51, 53, 55, 57, 59 PGF¹: 50, 51, 55

Cover layers

E: Polyproylene mesh (AGF, PGF)

P: Plain

Seal rings

E: Welded polypropylene SENTINEL seal ring H: Welded polyester SENTINEL seal ring

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¹ Reference values based on single pass tests in ambient lab conditions with ISO test dust in water at 44 GPM (10 m³/h)/size 02.

²Depending on the respective application requirements.

³ For liquids with a dynamic viscosity of 1 mPa·s @ 68 °F (20 °C).