



# Efficient and economical fully-welded needle felt filter bags

Eaton's UNIBAG filter bags are suitable for a wide range of applications such as the filtration of automotive paints and varnishes, inks, chemicals, process water and many more. UNIBAG filter bags provide the value and reliability of a high performance filter bag seal in a fully-welded construction with the economy of a typical sewn filter bag. They are manufactured from needle felt material in polypropylene and polyester and comply with the industry standard for bypass-free filter bag construction.

## **Features and benefits**

- Fully-welded construction with UNIRING<sup>™</sup> seal ring provides 100% bypass-free filtration
- Polypropylene seal ring provides a chemically resistant seal which adapts to any bag filter housing
- Polyester seal ring is durable for higher temperatures
- Special surface treatment significantly reduces fiber release
- Stable and flexible welded seams that adapt to the restrainer basket

- The handles in the ring make replacing the filter bag quick and easy
- All material has passed Eaton's rigorous Engineering Standard testing criteria for acceptability
- Material is free from silicone and crater-forming substances<sup>1</sup>
- Eaton strongly recommends the use of an insertion tool that facilitates the insertion of the filter bag into the bag filter housing and ensures the correct alignment of the filter bag inside the restrainer basket

## **Filter specifications**

#### **Materials**

Needle felt polypropylene or polyester

## Seal rings

Welded polypropylene or polyester UNIRING seal ring

# **Retention ratings** 1, 5, 10, 25, 50, 100, 200 μm

## **Dimensions/Parameters**

Sizes 01: Ø 7 x 17" L (180 x 430 mm) 02: Ø 7 x 32" L (180 x 810 mm)

**Filter area** 01: 2.6 ft<sup>2</sup> (0.24 m<sup>2</sup>) 02: 5.2 ft<sup>2</sup> (0.48 m<sup>2</sup>)

# Max. operating temperatures

Polypropylene: 194 °F (90 °C) Polyester: 302 °F (150 °C)

Max. differential pressure 36.2 psi (2.5 bar)

### Recommended change-out pressure for disposal<sup>2</sup> 11.6 – 21.7 psi (0.8 – 1.5 bar)

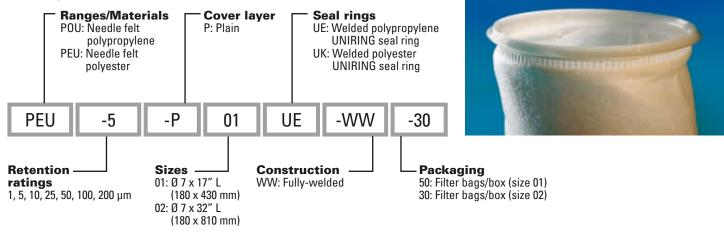
Max. flow rates<sup>3</sup>

01: 88 GPM (20 m<sup>3</sup>/h) 02: 176 GPM (40 m<sup>3</sup>/h)



Ranges/Materials	Man. operating temperatures °F (°C)	Aqueous media	Aliphatic solvents	Aeromatic solvents	Alkaline media	Strongly alkaline	Acid media	Strongly acid
POU-UE	194 (90)		•		•		-	•
PEU-UE	194 (90)				•			
PEU-UK	302 (150)	-	-	-	-		-	

**Ordering information** 



<sup>1</sup> Based on an accepted paint compatibility test.

<sup>2</sup> Depending on the respective application requirements.

<sup>3</sup> For liquids with a dynamic viscosity of 1 mPa s @ 68 °F (20 °C).

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