VECTOR PERISTALTIC PUMPS

Designed to Handle Difficult Fluids







For Processing Applications with Difficult Fluids



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Due to continuous improvement practices, specifications and other data in this catalog are subject to change.



Vector Pumps Handle Aggressive or Corrosive Fluids, High-viscosity Fluids, and High-purity Solutions

Available in 10 models to handle a wide range of processing requirements, Vector peristaltic pumps are ideal for pumping challenging fluids without altering their composition. They move high-viscosity (up to 20,000 cps) pasty, pulpy, thick, abrasive, and corrosive solutions as well as fluids containing solids up to 3-1/2 inches (90 mm) in size.

Self-priming Vector pumps compress and relax a hose to pump fluid. Unlike many other peristaltic pumps, it features a roller mechanism instead of a rigid shoe to push the fluid through the hose. This helps ensure a longer service life with less downtime and maintenance.



Vector pumps isolate the fluid being pumped into a single, durable hose so they can handle tough fluids.

Design Features

- Dry pump cavity
- Self-priming operation
- Runs dry without damage
- Complete isolation of fluid pumped
- Heavy-duty roller bearings
- Variety of pump configurations, flows, and pressure ratings
- No seals, cups or packing to leak or wear
- Reversible flow
- Low maintenance

Typical Substances Handled

- Acids
- Bentonite Slurries
- Carbon Slurry
- Ceramic Slip
- Cosmetics & Creams
- Dyes & Inks
- Eggs
- Ferric Chloride
- Flavorings
- Iron Oxide Pigments
- Jams & Preserves
- Lime Slurries
- Paint
- Sewage
- Sodium Hydroxide
- Shampoos
- Yogurt

Typical Industries Served

- Ceramics
- Chemical Processing
- Cosmetics
- Food & Dairy Processing
- Marine
- Mining
- Paints & Coatings
- Petrochemicals
- Pharmaceuticals
- Pulp & Paper
- Water & Wastewater Treatment



Vector Peristaltic Pumps Capabilities Overview

Flow Capacities and Pressure Ratings

Model	Flow (gpm)	Discharge Pressure (psig)
2002	0.3	30
2003	0.94	30
2004	2.52	45
2005	5.9	50
3005	9.2	200
2006	14.1	60
2007	40.5	60
2008	50	100
2009	120	100
2010	211	116



Maximum Allowable Solids Guidelines

		Non-Compre	ssible Solids	Sharp Solids	Compressible Solids
Pump Model	Hose I.D. (mm)	Size of solids, when percentage of solids, when percentage is <10% (mm)			(mm)
2002	9	1.35	2.25	AVOID	8.1
2003	13	1.95	3.25	AVOID	11.7
2004	17	2.55	4.25	AVOID	15.3
2005	25	3.75	6.25	AVOID	22.5
3005	25	3.75	6.25	AVOID	22.5
2006	30	4.50	7.50	AVOID	27.0
2007	45	6.75	11.25	AVOID	40.5
2008	53	7.95	13.25	AVOID	47.7
2009	75	11.25	18.75	AVOID	67.5
2010	100	15.00	25.00	AVOID	90.0







Vector Pump Performance Advantages

Pressure Ratings

Up to 200 psig discharge pressure

Flow Capacities

Up to 211 gpm

Contamination-free Pumping

Fluid is contained in the hose and only contacts the hose

Fluid/Hose Compatibility

Fiber-braided or extruded hoses can handle abrasive or corrosive fluids as well as food products or pharmaceutical materials

Low-shear/Non-emulsifying

Transfers food and pharmaceutical solutions without crushing or foaming the fluids

Self-priming

Requires no priming chamber; suction lifts to 24 feet depending on model

Dry Running

Externally lubricated hose enables the pumps to run dry without stalling or damaging the hose or roller assembly; avoids pump failure and reducing pump life

Dependable Seal-less Design

No seals or packing that can leak, clog, wear out, or need replacement

Handles Abrasive Solids

Can pump abrasive fine particles and solids up to 3-1/2 inches (90 mm)

Easy to Clean

Reversible rotary movement provides for easy-to-clean system piping; flushing may be eliminated

Easy to Service

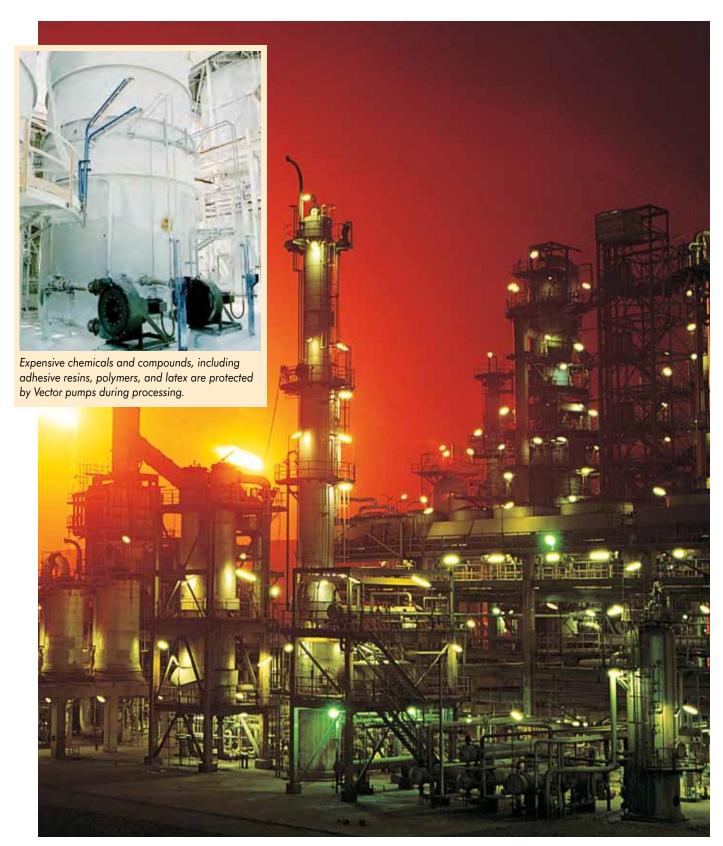
Simple replacement of hoses saves time; clear plastic cover allows the pump to be checked easily during operation for any problems

Vacuum Capability

A Vector pump can be used as a vacuum pump and for cleaning up spills; evacuates gases as well as fluids

Metering Capability

A Vector pump is also a positive displacement pump for metering; output flow is directly proportional to pump speed





Industries Served and Fluids Pumped

Vector peristaltic pumps can handle the most difficult process fluids to serve a wide range of commercial, institutional, industrial, and municipal markets. Examples of many successful applications are listed in this section - but these are not limitations. If you have a difficult fluid to process not listed, contact Wanner Engineering for application assistance.



Building & Construction

Adhesives, dyes, glues, grout, iron oxide pigments, paints, plaster, pottery, tile

Ceramic & Glass

Clay slips, dyes, enamels, glazes, grinding water, grout, quartz paste, silicon

Chemical Processing

Abrasive mixes, acids, adhesive resins, caustic soda, detergent paste, latex, pigments, polyester mixes, polymers

Distilleries

Alcohol, spices, spirits

Electrical

Polyester slurries for insulating wire

Food & Beverage Processing

Bentonite and carbon slurries, butter, cake dough, cake frosting, caramel, chocolate, cream, egg yolks with whites, fats, flavorings, fruit juices, gelatins, ice cream, jams and preserves, milk, mustard, potato waste, syrups, tomato sauce, water and salt mixtures, yeast solution, yogurt

Marine

Sewage, wastewater, solid waste

Meat Processing

Acids, animal and waste blood, hair and bone mixtures

Medical, Pharmaceutical & Cosmetics

Face creams, latex, lotions, plasma, protein solutions, shampoo, vaccines, Vaseline

Mining, Tunneling & Quarrying

Coal, copper and platinum slurries

Photographic

Acids, diluents, thinners

Pulp & Paper

Abrasive, fibrous fluids, aluminum sulfate, boiler wastewater, caustic soda (lye), cold seal, dyes, hydrochloric acid, inks, pre-paint coatings, sulfuric acid

Tanneries

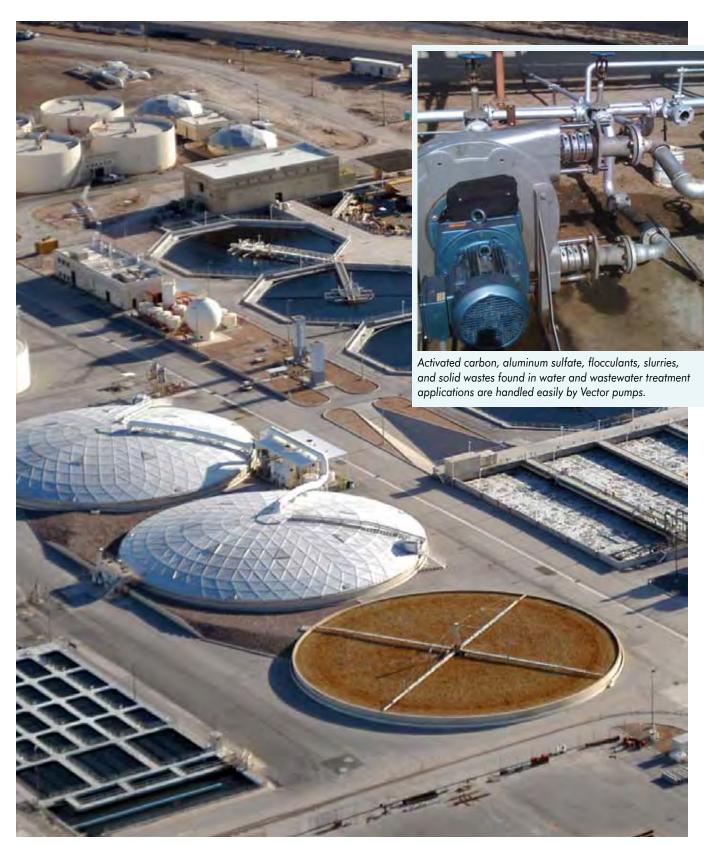
Acids, dyes, ferrous sulfate, waste fluids with solids

Textile Manufacturing

Acids, adhesives, bleach, dyes, sizing

Water & Wastewater Treatment

Acids, activated carbon, aluminum sulfate, caustic soda (lye), ferrous chloride, flocculants, foam inhibitors, lime slurries, solid waste





Vector Peristaltic Pump Operating Principle



Peristaltic pumps work by compressing and relaxing a hose positioned between a rotating device and a circular pump housing. Most peristaltic pumps use rigid shoes that rub and torque the hose. Vector uses rotating rollers that provide the same "push" with far less hose wear.

The peristaltic method employed in Vector pumps can create 100% compression at all times. As a result, there is virtually no slipping. Metering is highly accurate. Up to 24 feet of suction lift is produced.

Despite this powerful pumping action, Vector pumps will not cause frothing or delicate emulsions to break up. Since fluids travel through a single hose, they never come into contact with moving valves, springs, or seals. This makes Vector pumps ideal for handling abrasive, shear-sensitive, or corrosive fluids. Dyes, thick fluids, and solids up to 3-1/2 inches (90 mm) are also readily pumped.

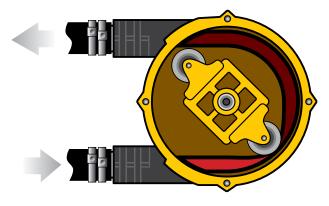


Superior Roller Design

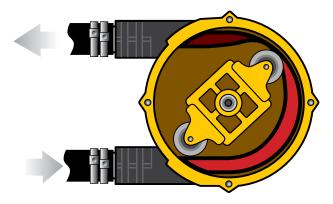


Vector uses an evolutionary roller mechanism instead of a rigid shoe to push fluids through its hose. This ensures longer working life with less downtime for maintenance.

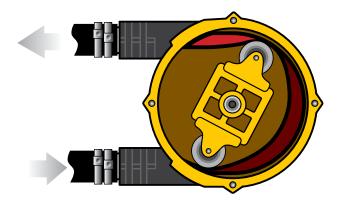
The rollers generate less friction than shoes, extending hose life and reducing downtime.



Fluid positioned ahead of the rollers gets pushed forward as the rollers rotate inside of the case.



Meanwhile, the portion of the hose just behind the rollers rebounds to create a vacuum.



The vacuum draws fluid into the pumping hose, which is then pushed forward by the rollers.



Vector Pumps Hose Data

Construction

Extruded:

500-750 hours Typical Life at 30 rpm Preferred when:

- Pumping foods and pharmaceuticals
- Clean fluids
- Lower pressures required

Fiber Braided:

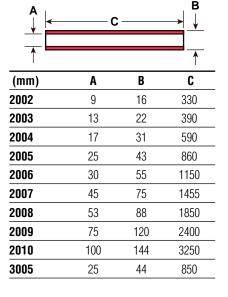
1500-2000 hours Typical Life at 30 rpm Preferred when:

- Pumping fluids with abrasives
- The pump is required to create a strong
- High pressures are required

Operating Duty

Intermittent:	Higher pressures and
	higher pump speed
Continuous:	Low pressures and
	lower speed

Dimensions



Hose Identification

Extruded	Code	
Hypalon	HE	Black color, shinny smooth surface
Neoprene	PE	Flat black color, rough surface, rubber smell
Varprene	VE	Cream, smooth surface
Silicone	SE	Rust color, smooth surface
Pharmed [®]	FE	Cream color, Pharmed® name on hose
Fiber Braided		
Hypalon	HF	Black color, yellow or blue stripe, double braided
EPDM	EF	Black color, white stripe, double braided
Natural Rubber	NF	Black color, green stripe, double braided (standard duty)
Natural Rubber	MF	Black color, no stripes, thick double braids (heavy duty)
Nitrile Rubber	BF	Black color with white inner hose.
Nitrile Rubber-		
Oil Rated	OF	Black color with HBRF-HY-K stamped on hose.

Material	Operating Temperatures	Industry Approvals		
EPDM	32° to 185°F (0° to 85°C)			
Hypalon	32° to 180° F (0° to 82.2°C)			
Neoprene	50° to 130° F (10° to 54.4°C)			
Silicone	14° to 185° F (-10° to 85°C)			
Varprene	14° to 185° F (-10° to 85°C)	Meets FDA Criteria		
Natural Rubber ¹	14° to 185° F (-10° to 85°C)	Meets FDA Criteria ¹		
Nitrile Rubber	23° to 160° F (-5° to 71.1°C)			
Pharmed®	32° to 180° F (0° to 82.2°C)	Meets USP Class VI, FDA, and NSF Criteria		

¹ Natural rubber heavy duty hose meets FDA criteria.

ATTENTION!

When operating within 15°F (9.4°C) of maximum hose temperature, do not exceed 20 rpm pump speed. In addition, metal inspection plate is required vs. clear plastic material.

[®] Pharmed Reg. Saint-Gobain Performance Plastics



Vector Pumps Selection Guidelines

1. Collect application information

Fluid:		
Discharge Pre	ess:	psig
Suction Cond	ition:	
Lift:		feet
or Vacu	um:	inches of Hg
or Flood	led:	feet of fluid above pump
or Press	surized:	psig
Flow or Flow	Range:	gpm
Temperature (°F): Min:	Max: Normal:
Solids?, desc	ribe:	
Solid Si	ze:	
Solid Le	ength:	
Solids of	%:	
Viscosity at Te	emp:	
Vapor Pressu	re at Temp:	
Specific Gravi	ty:	
Duty Cycle (h	rs/day):	
Motor Enclos	ure:	
Hertz:	50	60
Volts:		
Phase:	1	3
Motor eff:	Std	High Inverter Duty
Variable Frequ	uency Drive:	Yes No
If yes, w	hat environment w	II controller be mounted:
Insid	e another panel	Dry, fairly dust free
	y area	Wet area
	n down area	
	rdous area	
ii tes, ii	iput voitage: I	20 230 460

2. Determine the maximum roller speed

Duty Cycle (hours/day) of operation

- <8 hours/day: the pump can be run out of the gray shaded areas on the pump specification curves.
- 8-12 hours/day: do not operate out of the gray shaded areas on the pump specification curves.
- >12 hours/day, 25-32 rpm is the maximum recommended speed.

Viscosity of the fluid

- < 200 cps: no speed correction needed
- 200-1000 cps: max. speed 40 rpm
- 1,000 5000 cps: max. speed 30 rpm; use flooded/pressurized suction
- 5,000-10,000 cps: max. speed 20 rpm; use flooded/pressurized suction
- 10,000-15,000 cps: max. speed 10 rpm; use flooded/pressurized suction

Note: With viscosities over 200 cps it is very important to oversize the suction line 1-1/2 to 2 times the pump connector size and to keep suction lines as short as possible.

Temperature of the fluid: If the fluid temperature pumped is within 15° F (9.4°C) of the maximum temperature rating of the hose, contact factory and select a pump with a maximum speed of 20 rpm.

3. Pump Selection

Select pump that can deliver the required flow based on the maximum roller speed and discharge pressure required by the application.

Note: It may be required to select a larger pump if solids are larger than the maximum size the pump can handle.

4. Hose Selection

- Hose selection based on chemical compatibility and temperature.
- For suction vacuum over 4.5" Hg, always use fiber braided hoses (extruded hoses may collapse)
- In general, fiber-braided hoses will last longer and withstand greater discharge pressures than extruded hoses.
- Maximum recommended motor speeds with extruded hoses 40 rpm.

Note: Maximum viscosity for Nitrile hose is 3000 cps. (The inner white hose will separate from the outer black hose.)

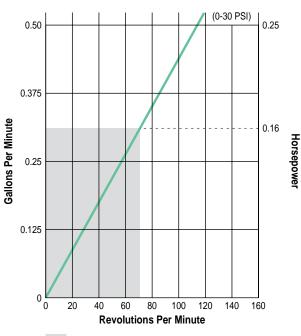
5. Connector Type and Material Selection

6. Drive Selection



MODEL 2002 PUMP DATA

Performance



Continuous Duty (8 hrs/day)

Fluid Characteristics

Viscosity:	15,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	1/4 inch (6.3 mm) max.

Specifications

Discharge Pressure:	30 psig (2 bar) max.
Suction Lift:	7 ft (2.1 m)
Suction Pressure:	15 psig (1 bar) max.
Horsepower:*	1/4 max.
Hose Size:	9 x 16 x 330 mm
Displacement:	0.0044 gal/rev
Weight (pump only):	6.5 lbs (3 kg)
Weight (with drive):	15.2 lbs (7 kg)

* Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.



Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Plastic/Alloy

Wetted Parts

Hose:

EXTRUDED – Neoprene, Hypalon, Varprene, PharMed® BRAIDED – Natural Rubber, EPDM

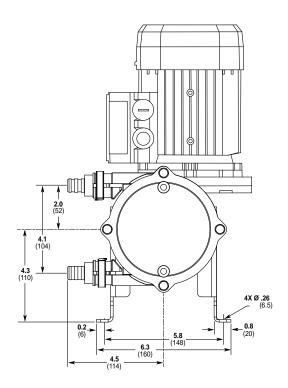
Inlet/Outlet Connections:

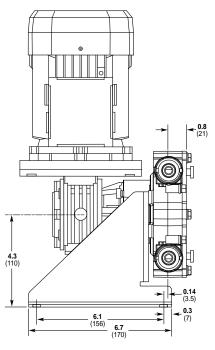
PTFE, Brass or Stainless Steel Hose Barb, Brass NPT, and Stainless Steel Sanitary Tri-clamp



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2002 Ordering Information

1	2	3	4		5	6		7	8		9	10
2	0	0	2	-			-			-		

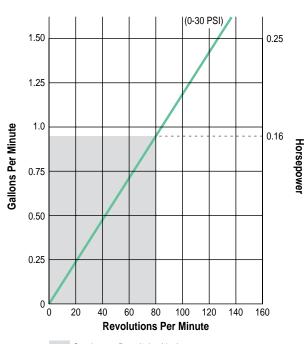
Order Digit	Order Code	Descri	otion						
1-4		Pump	Pump Designation Model 2002 Shaft Drive Pump						
	2002	-							
5-6		Hose I	Hose Material/Type						
	FE	PharMe	d®, extrude						
	HE	Hypalor	n, extruded						
	NF	Natural	Rubber, fibe	r-braided					
	EF	EPDM,	fiber-braide	b					
	PE	Neoprer	ne, extruded						
	VE	Varpren	e, extruded						
7-8		Conne	ctor Mate	rial/Style					
	AA	PTFE, 1	/2" hose baı	'b					
	CC	316 SST	Γ, Sanitary, 3	3/4" tri-clamp					
	FF	Brass, 3	3/8" hose ba	rb					
	GG	Brass, 3	Brass, 3/8" male NPT						
	SS	316 SST	Γ, 3/8" hose	barb					
	TT	316 SST, 3/8" male NPT							
9-10		Drive							
		Flow	Gear	Pump	Max				
		GPM	Ratio	RPM	Psig				
		1Ø, 1/4	BHP TEFO	C, 115-230 \	/AC, 60 Hz				
	B2	0.10	70:1	24	30				
	D2	0.12	60:1	28	30				
	F2	0.19	40:1	43	30				
	H2	0.25	30:1	57	20				
	J2	0.30	20:1	86	17				
		3Ø, 1/4	BHP TEF	C, 230-460	VAC, 60 Hz				
		3:1 Co	nstant Tord	que Speed F	Range				
	L2	0.10	70:1	24	30				
	N2	0.12	60:1	28	30				
	P2	0.19	40:1	43	30				
	R2	0.25	30:1	57	20				
	V2	0.30	20:1	86	17				
	Α	No Driv	ρ						

¹ Meets FDA and NSP for food handling. Maximum pressure: 13.5 psig.



MODEL 2003 PUMP DATA

Performance



Continuous Duty (8 hrs/day)

Fluid Characteristics

Viscosity:	15,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	7/16 inch (11 mm) max.

Specifications

Discharge Pressure:	30 psig (2 bar) max.
Suction Lift:	10 ft. (3 m)
Suction Pressure:	15 psig (1 bar) max.
Horsepower:*	1/4 max.
Hose Size:	13 x 22 x 390 mm
Displacement:	0.011 gal/rev
Weight (pump only):	10 lbs. (4.5 kg)
Weight (with drive):	19.8 lbs. (9 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.



Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Plastic/Alloy

Wetted Parts

Hose:

EXTRUDED – Hypalon, Varprene, Silicone, PharMed® BRAIDED – Natural Rubber, EPDM

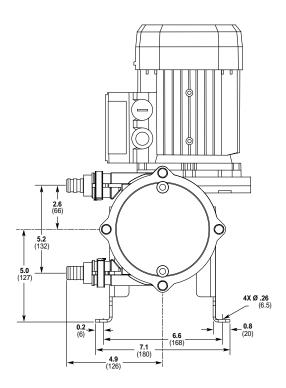
Inlet/Outlet Connections:

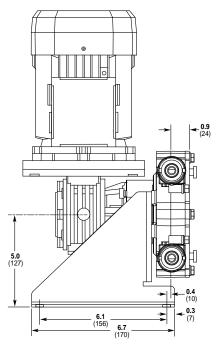
PTFE, Brass or Stainless Steel Hose Barb, Brass NPT, and Stainless Steel Sanitary Tri-clamp



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2003 Ordering Information

1	2	3	4		5	6		7	8		9	10
2	0	0	3	-			-			-		

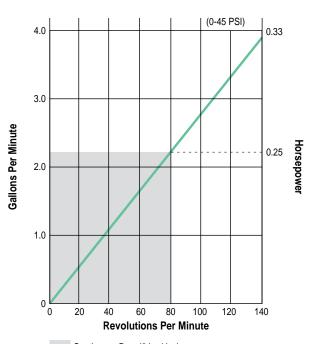
Order	Order										
Digit	Code	Descrip	Description								
1-4		Pump	Designati	on							
	2003	Model 2	003 Shaft D	rive Pump							
5-6		Hose N	Naterial/	Туре							
	FE	PharMed®, extruded (1)									
	HE	Hypalon	ı, extruded								
	NF	Natural	Rubber, fibe	r-braided							
	EF	EPDM, f	fiber-braided	d							
	SE	Silicone	, extruded								
	VE	Varpren	e, extruded								
7-8		Conne	ctor Mate	rial/Style							
	AA	PTFE, 3,	/4" hose bar	b							
	CC	316 SST	T, Sanitary, 3	3/4" tri-clamp							
	FF	Brass, 1	/2" hose ba	rb							
	GG	Brass, 1	Brass, 1/2" male NPT								
	SS	316 SST, 1/2" hose barb									
	TT	316 SST, 3/4" male NPT									
9-10		Drive									
		Flow	Gear	Pump	Max						
		GPM	Ratio	RPM	Psig						
		1Ø, 1/4 BHP TEFC, 115-230 VAC, 60 Hz									
	B2	0.26	70:1	24	30						
	D2	0.31	60:1	28	30						
	F2	0.47	40:1	43	30						
	H2	0.62	30:1	57	20						
	J2	0.94	20:1	86	17						
		3Ø, 1/4	BHP TEF	c, 230-460	VAC, 60 Hz						
		3:1 Cor	nstant Tord	jue Speed F	Range						
	L2	0.26	70:1	24	30						
	N2	0.31	60:1	28	30						
	P2	0.47	40:1	43	30						
	R2	0.62	30:1	57	20						
	V2	0.94	20:1	86	17						
	· · ·	0.0 1									

¹ Meets FDA and NSP for food handling. Maximum pressure: 13.5 psig.



MODEL 2004 PUMP DATA

Performance



Continuous Duty (8 hrs/day)

Fluid Characteristics

Viscosity:	15,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	11/16 inch (17.4 mm) max.

Specifications

Discharge Pressure:	45 psig (3 bar) max.
Suction Lift:	14 ft. (4.3 m)
Suction Pressure:	18 psig (1.2 bar) max.
Horsepower:*	1/3 max.
Hose Size:	17 x 31 x 590 mm
Displacement:	0.0286 gal/rev
Weight (pump only):	20 lbs. (9 kg)
Weight (with drive):	34 lbs. (15.5 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.



Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Plastic/Alloy

Wetted Parts

Hose:

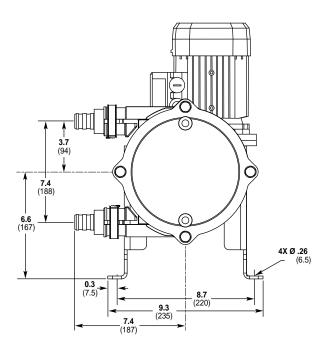
EXTRUDED - Neoprene, Hypalon, Varprene, Silicone BRAIDED - Natural Rubber, EPDM, Nitrile Rubber Inlet/Outlet Connections:

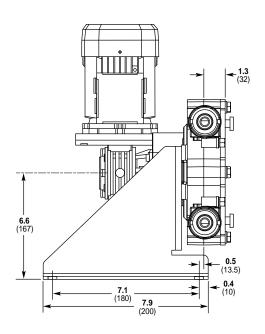
PTFE or Stainless Steel Hose Barb, Stainless Steel or Carbon Steel ANSI Flange, Brass or Carbon Steel NPT, and Stainless Steel Sanitary Tri-clamp



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2004 Ordering Information

A complete Vector pump order number uses a 9-character order code to identify the desired hose, fittings and drive. Select the appropriate items from the chart below and use the order code from each group to complete the pump assembly order number.

1	2	3	4		5	6		7	8		9	10
2	0	0	4	-			-			-		

Order Digit	Order Code	Descrip	otion							
1-4		Pump Designation								
	2004		004 Shaft D							
5-6		Hose M	Naterial/	Туре						
	EF	EPDM, fiber-braided								
	HE	Hypalon	, extruded							
	MF	Natural	Rubber, fibe	r-braided, he	eavy-duty					
	NF	Natural	Rubber, fibe	r-braided						
	PE	Neoprer	ne, extruded							
	SE		, extruded							
	0F			er-braided, h	neavy-duty					
	VE	Varprene, extruded								
7-8		Connector Material/Style								
	AA		PTFE, 1" hose barb							
	CC	316 SST, Sanitary, 1" tri-clamp								
	EE	Carbon Steel, 3/4" male NPT								
	FF	Brass, 3/4" hose barb								
	GG	Brass, 3/4" male NPT								
	SS	316 SST, 3/4" hose barb								
	TT	316 SST, 3/4" male NPT								
9-10		Drive								
		Flow	Gear	Pump	Max					
		GPM	Ratio	RPM	Psig					
		3Ø, 1/3	BHP TEF	C, 230/460	VAC, 60 Hz					
			onstant To	rque Speed	l Range					
	B2	0.49	100:1	17.2	30(45)1					
	D2	0.69	70:1	24	30(45)1					
	F2	0.86	60:1	30	30(45)1					
	H2	1.00	46:1	37.5	30(45)1					
	J2	1.43	35:1	50	25(30)1					
	L2	1.75	28:1	61	22(25)1					
	N2	2.52	20:1	88	18(21)					
	Α	No Drive)							

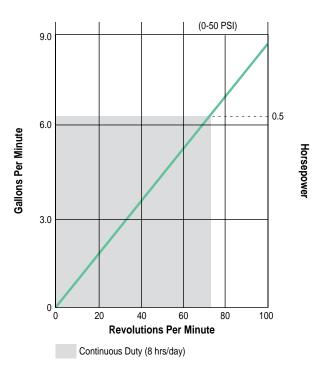
¹() Heavy-duty, fiber-braided hose

Note: 10 motors also available. Contact Wanner Engineering.



MODEL 2005 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	15,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	1-1/4 inch (31.7 mm) max.

Specifications

Discharge Pressure:	50 psig (3.4 bar) max.
Suction Lift:	16.5 ft. (5 m)
Suction Pressure:	25 psig (1.7 bar) max.
Horsepower:*	3/4 max.
Hose Size:	25 x 43 x 860 mm
Displacement:	0.085 gal/rev (0.032 l/rev)
Weight (pump only):	40 lbs. (18 kg)
Weight (with drive):	83 lbs. (38 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Plastic/Alloy

Wetted Parts

Hose:

EXTRUDED – Neoprene, Varprene

BRAIDED - EPDM, Hypalon, Nitrile Rubber, Natural Rubber (regular and heavy-duty)

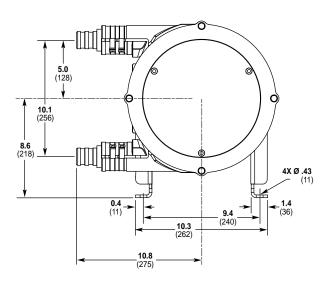
Inlet/Outlet Connections:

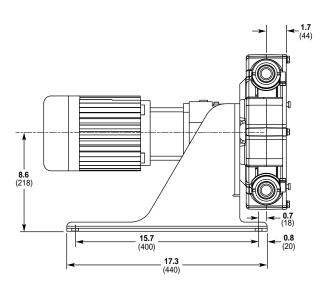
PTFE or Stainless Steel Hose Barb, Stainless Steel or Carbon Steel ANSI Flange, PTFE NPT, and Stainless Steel Sanitary Tri-clamp



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2005 Ordering Information

1	2	3	4		5	6		7	8		9	10
2	0	0	5	-			-			-		

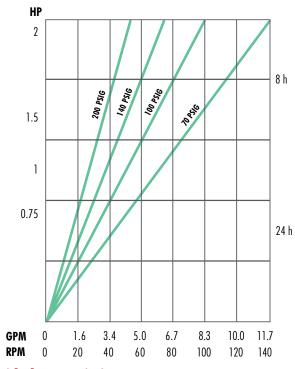
Order	Order			· · ·							
Digit	Code	Description									
1-4		Pump	Designati	on							
	2005	Model 2	005 Shaft D	rive Pump							
5-6		Hose Material/Type									
	EF	EPDM, fiber-braided									
	HF	Hypalon	, fiber-braic	led							
	MF	Natural	Rubber, fibe	r-braided, he	avy-duty						
	NF	Natural	Rubber, fibe	r-braided							
	0F	Nitrile, ()il-rated, fib	er-braided, h	ieavy-duty						
	PE	Neoprene, extruded (30 psig max.)									
	VE	Varprene, extruded (30 psig max.)									
7-8	<u> </u>	Connector Material/Style									
	AA	PTFE, 1-1/4" hose barb									
	BB	316 SST, 1" ANSI flange									
	CC	316 SST, Sanitary, 1-1/2" tri-clamp									
	EE	Carbon Steel, 1" male NPT									
	НН	PTFE, 1" male NPT									
	SS	316 SST, 1" hose barb									
9-10		Drive									
		Flow	Gear	Pump	Max						
		GPM	Ratio	RPM	Psig						
		3Ø, 1/2	BHP TEF	C, 230-460	VAC, 60 Hz						
		4:1 Cor	istant Toro	que Speed I	Range						
	B2	1.7	85:1	20	37 (50)1						
	D2	2.5	56:1	30	37(50)1						
	F2	3.2	45:1	38	37 (45) ¹						
	H2	3.8	37:1	46	37 (43)1						
		3Ø, 3/4	BHP TEF	C, 230-460	VAC, 60 Hz						
				ue Speed I							
	J2	5.9	24:1	70	29 (32) ¹						
	Α	No Drive)								
						_					

¹() Heavy-duty, fiber-braided hose



MODEL 3005 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	100,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	4 inch (100 mm) max.

Specifications

Discharge Pressure:	200 psig (13.8 bar) max.
Suction Lift:	22 ft. (6.7 m)
Suction Pressure:	21 psig (1.4 bar) max.
Horsepower:*	2 max.
Hose Size:	25 x 45 x 850 mm
Displacement:	0.079 gal/rev (0.30 l/rev)
Lubrication Fluid:	1.6 quarts max.
Weight (pump only):	77 lbs. (35 kg)
Weight (with drive):	176 lbs. (80 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing: Aluminum

Rotor: Cast Iron

Rollers: Steel

Roller Holders: Cast Iron

Frame: Steel

Wetted Parts

Hose:

FIBER BRAIDED - EPDM, Hypalon, Nitrile Rubber, Natural Rubber

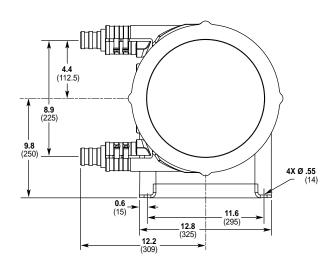
Inlet/Outlet Connections:

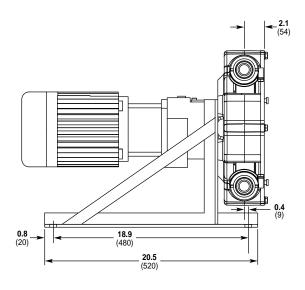
PVC, Carbon Steel, and Stainless Steel



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 3005 Ordering Information

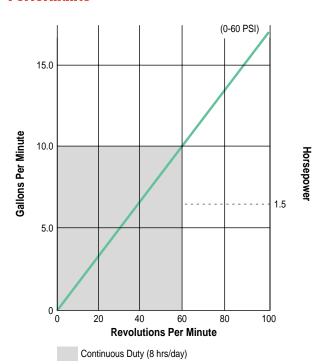
1	2	3	4		5	6		7	8		9	10
3	0	0	5	-			-			-		

Order Digit	Order Code	Descrip	otion								
1-4		Pump Designation									
	3005	-	005 Shaft D								
5-6		Hose N	Naterial/1	Гуре							
	EF	EPDM, fiber-braided (100 psig max.)									
	HF	Hypalon, fiber-braided (100 psig max.)									
	MF	Natural	Rubber, fiber	-braided, he	eavy-duty (200 psig max.)						
	NF				00 psig max.)						
	0F	Nitrile, Oil-rated, fiber-braided, heavy-duty (200 psig max.)									
7-8			ctor Mate								
	EB		Steel, 1-1/4"								
	EE		Steel, 1-1/4"								
	PV	PVC, 1-1/4" hose barb									
	TT	316 SST, 1-1/4" MNPT									
	SS		316 SST, 1-1/4" hose barb								
9-10		Drive 	_	_							
		Flow	Gear	Pump	Max						
		GPM	Ratio	RPM	Psig						
		3Ø, 3/4 BHP TEFC, 230-460 VAC, 60 Hz 4:1 Constant Torque Speed Range									
	В2	1.3	90:1	19	200 ⁽¹⁾						
	D2	1.3 1.7	90.1 69:1	19 25	175 ⁽¹⁾						
	UZ	***									
		3Ø, 1 BHP TEFC, 230-460 VAC, 60 Hz 4:1 Constant Torque Speed Range									
	F2	2.8	43:1	39	150 ⁽¹⁾						
	•-		SHP TEFC, 2								
		-	nstant Torq		•						
	H2	5.7	22:1	78	100 (1)						
	J2	7.6	17:1	102	75 ⁽¹⁾						
	L2	9.2	14:1		50 ⁽¹⁾						
				123	3017						
	Х	No Drive			D						
		. ,	d Viscosity		e Range						
		0-500 0	•	0 - 75 p	•						
		500 - 10	u,uuu cps	500 - 100,000 cps 0 - 200 psig							



MODEL 2006 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	15,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	1-7/8 inch (47.6 mm) max.

Specifications

Discharge Pressure:	60 psig (4.1 bar) max.
Suction Lift:	24 ft. (7.3 m)
Suction Pressure:	25 psig (1.7 bar) max.
Horsepower:*	2 max.
Hose Size:	30 x 55 x 1150 mm
Displacement:	0.182 gal/rev
Weight (pump only):	95 lbs. (43 kg)
Weight (with drive):	171 lbs. (78 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Plastic/Alloy

Wetted Parts

Hose:

EXTRUDED - Neoprene, Varprene, Silicone BRAIDED - EPDM, Hypalon, Nitrile Rubber, Natural Rubber (regular and heavy-duty)

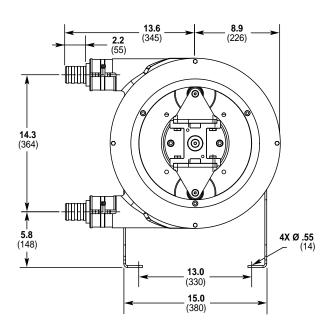
Inlet/Outlet Connections:

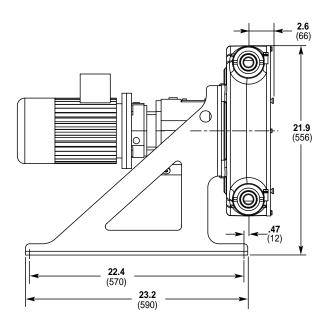
PTFE or Stainless Steel Hose Barb, Stainless Steel or Carbon Steel ANSI Flange, PTFE NPT, and Stainless Steel Sanitary Tri-clamp



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2006 Ordering Information

1	2	3	4		5	6		7	8		9	10
2	0	0	6	-			-			_		

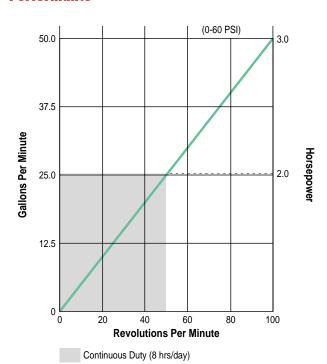
Order Digit	Order Code	Descrip	tion									
1-4		Pump	Pump Designation									
	2006	Model 2006 Shaft Drive Pump										
5-6		Hose A	Naterial/	Type								
	EF		EPDM, fiber-braided									
	HF	Hypalon	Hypalon, fiber-braided									
	MF	Natural	Rubber, fibe	r-braided, he	avy-duty (200	psig max.)						
	NF	Natural I	Natural Rubber, fiber-braided									
	PE	Neopren	Neoprene, extruded (30 psig max.)									
	SE	Silicone	Silicone, extruded (30 psig max.)									
	0F				eavy-duty (200	psig max.						
	VE	Varpren	Varprene, extruded (30 psig max.)									
7-8			Connector Material/Style									
	AA		PTFE, 1-1/4" hose barb									
	BB		316 SST, 1-1/4" ANSI flange									
	CC	316 SST, Sanitary, 1-1/2" tri-clamp										
	DD	Carbon Steel, 1-1/4" ANSI flange										
	EE	Carbon Steel, 1-1/2" male NPT										
	НН		PTFE, 1-1/4" male NPT									
	TT		SST 1-1/2" NPT									
	SS		316 SST, 1-/4" hose barb									
9-10		Drive										
		Flow	Gear	Pump	Max							
		GPM	Ratio	RPM	Psig							
				230-460 V								
				ue Speed	•							
	B2	3.5	90:1	19	45(60)1							
		-			0 VAC, 60 Hz							
	D2	4:1 Cor 4.8	65:1	ue Speed 27	45(60) ¹							
	F2	4.0 7.2	43:1	40	45(60) ¹							
	<u> </u>			230-460 V	` '							
	Н2	4:1 Cor 10.3	30:1	ue Speed 57	-							
					35(45) ¹							
	J2	14.1	22:1	78	35(45) ¹							
	Α	No Drive	!									

¹() Heavy-duty, fiber-braided hose



MODEL 2007 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	15,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	2-3/8 inch (60 mm) max.

Specifications

Discharge Pressure:	60 psig (4.1 bar) max.
Suction Lift:	24 ft. (7.3 m)
Suction Pressure:	25 psig (1.7 bar) max.
Horsepower:*	3 max.
Hose Size:	45 x 75 x 1455 mm
Displacement:	0.51 gal/rev
Weight (pump only):	185 lbs. (84 kg)
Weight (with drive):	275 lbs. (125 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Plastic/Alloy

Wetted Parts

Hose:

EXTRUDED – Varprene

BRAIDED - EPDM, Hypalon, Nitrile Rubber, Natural Rubber (regular and heavy-duty)

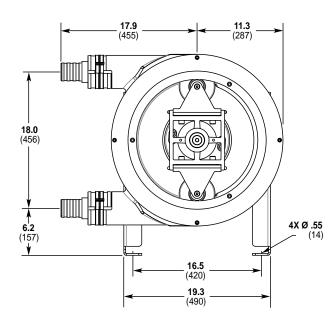
Inlet/Outlet Connections:

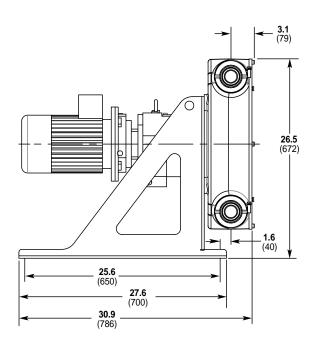
PTFE or Stainless Steel Hose Barb, Stainless Steel or Carbon Steel ANSI Flange, PTFE NPT, and Stainless Steel Sanitary Tri-clamp



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2007 Ordering Information

1	2	3	4		5	6		7	8		9	10
2	0	0	7	-			-			-		

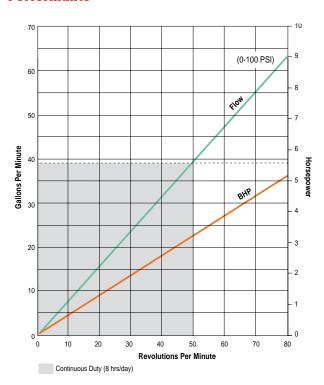
Order Digit	Order Code	Descrip	ntion								
	Out	•									
1-4	2007	Pump Designation Model 2007 Shaft Drive Pump									
	2007										
5-6		Hose Material/Type									
	EF	EPDM, fiber-braided Hypalon, fiber-braided									
	HF				dutu (000	l noig may l					
	MF		Rubber, fibe Rubber, fibe		eavy-duty (200	psig iliax.)					
	NF OF		•		anny duty (20	O poia mov					
	VE				neavy-duty (20	io psig iliax.					
	VE			(30 psig ma)	,						
7-8				rial/Style							
	AA		" hose barb								
	BB	316 SST, 2" ANSI flange									
	CC	316 SST, Sanitary, 2" tri-clamp									
	DD	Carbon Steel, 2" ANSI flange									
	EE	Carbon Steel, 2" male NPT									
	HH	PTFE, 2" male NPT									
	SS	316 SST, 2.5" hose barb									
9-10		Drive 	_	_							
		Flow	Gear	Pump	Max						
		GPM	Ratio	RPM	Psig						
		3Ø, 1-1/2 BHP TEFC, 230-460 VAC, 60 Hz									
		4:1 Constant Torque Speed Range									
	B2	7.1	121:1	14	45(60) ¹						
	D2	10.5	82:1	21	45(60) ¹						
		3Ø, 2 B	HP TEFC,	230-460 V	AC, 60 Hz						
		4:1 Co	nstant Tord	jue Speed	Range						
	F2	15.3	58:1	30	45(60) ¹						
	H2	20.4	43:1	40	45(60) ¹						
	J2	25.8	33:1	51	40(55) ¹						
		3Ø, 3 B	HP TEFC,	230-460 V	AC, 60 Hz						
		3:1 Co	nstant Toro	jue Speed	Range						
	L2	40.5	21:1	80	35(45)1						
	A	No Drive	9								

¹⁽⁾ Heavy-duty, fiber-braided hose



MODEL 2008 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	100,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	36 inch (914 mm) max.

Specifications

100 psig (7 bar) max.
24 ft. (7.3 m)
21 psig (1.4 bar) max.
12 max.
55 x 90 x 1850 mm
1.05 gal/rev
4 gal max.
529 lbs. (240 kg)
739 lbs. (336 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy Rollers: Steel

Wetted Parts

Hose:

BRAIDED – Hypalon, EPDM, Natural Rubber (regular and heavy-duty), Oil-rated Nitrile

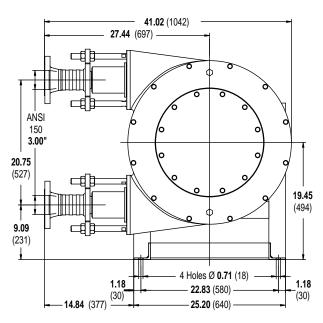
Inlet/Outlet Connections:

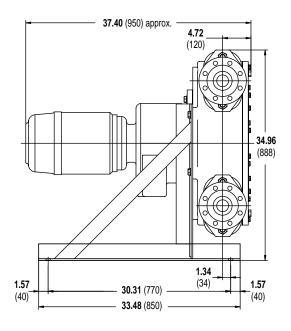
Stainless Steel Flange, Carbon Steel NPT, Stainless Steel NPT, Nylon NPT, Polypropylene NPT



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2008 Ordering Information

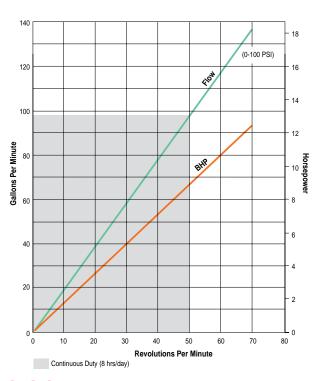
1	2	3	4		5	6		7	8		9	10
2	0	0	8	-			-			-		

Order Digit	Order Code	Descrip	tion			
1-4		Pump	Designati	on		
	2008	Model 2	008 Shaft D	rive Pump		
5-6		Hose N	Naterial/1	Гуре		
	EF		•	(75 psig ma	ıx.)	
	HF			ed (75 psig r	,	
	MF				avy-duty (10	0 psig max.)
	NF	Natural	Rubber, fiber	-braided (75	psig max.)	
	0F	Oil-rated	d Nitrile, fibe	r-braided, he	eavy-duty (1	00 psig max.
7-8		Conne	tor Mate	rial/Style		
	BB		, 3" ANSI fla	• •		
	EE		Steel, 3" mal	-		
	NN	Nylon, 3	" male NPT	(200° F max.)	
	PP	-		ale NPT (185		
	TT	316 SST	, 3" male NF	T T		
9-10		Drive				
		Flow	Gear	Pump	Max	
		GPM	Ratio	RPM	Psig	BHP
	-	Three F	hase. TEF	C. 230-46	D VAC, 60 H	łz
				que Speed		
	B2	16	83:1	21	100(1)	5
	D2	23	60:1	29	100(1)	5
	F2	28	48:1	36	100(1)	5
	H2	31	42:1	40	100(1)	5
	J2	36	37:1	47	100(1)	5
	L2	50	27:1	64	90(1)	7.5
	Α	No Drive)			
		¹() Flui	d Viscosity	Pressur	e Range	
		0-500 c	ps	0 - 75 ps	sig	
		500 - 100	0,000 cps	0 - 100	osia	



MODEL 2009 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	100,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	36 inch (914 mm) max.

Specifications

Discharge Pressure:	100 psig (7 bar) max.
Suction Lift:	24 ft. (7.3 m)
Suction Pressure:	21 psig (1.4 bar) max.
Horsepower:*	18 max.
Hose Size:	75 x 120 x 2400 mm
Displacement:	2.5 gal/rev
Lubrication Fluid:	8.5 gal max.
Weight (pump only):	881 lbs. (400 kg)
Weight (with drive):	1,213 lbs. (551 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing: Aluminum Alloy Rotor: Aluminum Alloy

Rollers: Steel

Wetted Parts

Hose:

BRAIDED - Hypalon, EPDM, Natural Rubber (regular and heavy-duty), Oil-rated Nitrile

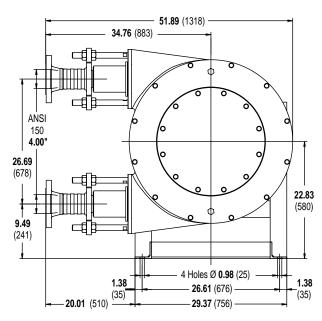
Inlet/Outlet Connections:

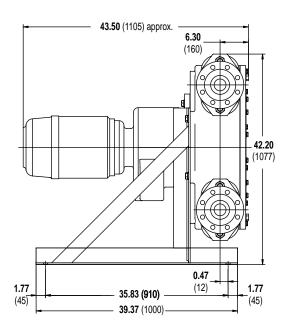
Stainless Steel Flange, Stainless Steel NPT, Carbon Steel NPT, Nylon NPT



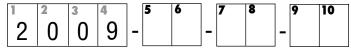
Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2009 Ordering Information



Order	Order	
Digit	Code	Description
1-4		Pump Designation
	2009	Model 2009 Shaft Drive Pump
5-6		Hose Material/Type
	EF	EPDM, fiber-braided (75 psig max.)
	HF	Hypalon, fiber-braided (75 psig max.)
	MF	Natural Rubber, fiber-braided, heavy-duty (100 psig max.)
	NF	Natural Rubber, fiber-braided (75 psig max.)
	0F	Oil-rated Nitrile, fiber-braided, heavy-duty (100 psig max.)
7-8		Connector Material/Style
	BB	316 SST, 4" ANSI flange
	EE	Carbon Steel, 4" male NPT
	NN	Nylon, 4" male NPT (200° F max)
	TT	316 SST, 4" male NPT
9-10		Drive

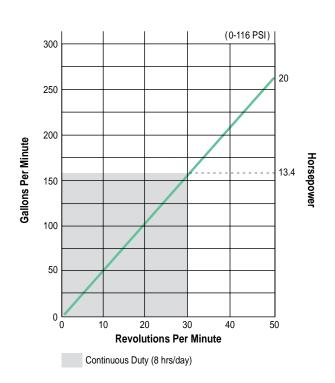
10	Drive				
	Flow	Gear	Pump	Max	
	GPM	Ratio	RPM	Psig	BHP
	Three	Phase, TEI	C, 230-460	D VAC, 60 H	lz
	4:1 Co	ntstant Tor	que Speed	Range	
B	2 41	79:1	21	100(1)	7.5
D	2 57	60:1	29	100(1)	7.5
F	2 73	48:1	37	100(1)	7.5
H	2 84	41:1	43	100(1)	10
J	2 97	35:1	49	100(1)	10
L	2 120	28:1	63	90(1)	15
A	No Driv	re			

¹ () Fluid Viscosity	Pressure Range
0-500 cps	0-75 psig
500 - 100 000 cps	0 - 100 nsig



MODEL 2010 PUMP DATA

Performance





Fluid Characteristics

Viscosity:	100,000 cps max.
Liquid Temperature:	180°F (82°C) max.
Solid Size:	(see page 4)
Fiber Length:	36 inch (914 mm) max.

Specifications

116 psig (8 bar) max.
22 ft. (7.3 m)
21 psig (1.4 bar) max.
20 max.
100 x 144 x 3250 mm
5.28 gal/rev
15.85 gal max.
1,984 lbs. (900 kg)
2,535 lbs. (1,152 kg)

^{*} Pumps are shaft driven and require a gearbox and motor. See Ordering Information on following page for details.

Materials of Construction

Non-wetted Parts

Casing & Front Cover: Cast Iron Rotor Assembly: Aluminum Rollers: Aluminum

Wetted Parts

Hose:

FIBER BRAIDED - EPDM, Hypalon, Nitrile Rubber, Natural Rubber (regular and heavy-duty)

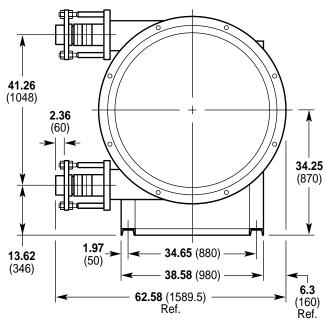
Inlet/Outlet Connections:

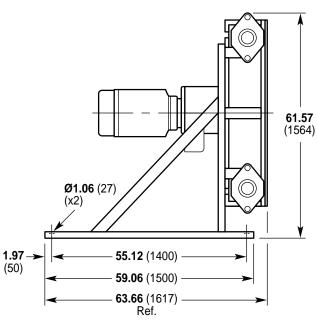
Carbon Steel ANSI Flange, Nylon & PVC NPT



Inches (mm)

See Ordering Information for motor and gearbox sizes





Model 2010 Ordering Information

1	2	3	4	1	5	6		7	8		9
2	0	1	0	-			-			-	

Digit	Code	Descrip	tion								
1-4		Pump I	Designatio	on							
	2010	Model 2010 Shaft Drive Pump									
5-6		Hose N	Hose Material/Type								
	BS	Oil-rated	Nitrile, fiber	-braided							
	EF	EPDM, fi	EPDM, fiber-braided								
	HS	Hypalon,	fiber-braide	d (70 psig m	ax.)						
	MS	Natural F	Natural Rubber, fiber-braided								
7-8		Connec	Connector Material/Style								
	DD	Carbon S	Carbon Steel, 6" ANSI flange								
	NN	Nylon, 5	Nylon, 5" ANSI flange (200°F/93.3°C max.)								
	PP	PVC, 5"	ANSI flange	(176°F/80°C	max.)						
9-10		Drive									
		Flow	Gear	Pump	Max						
		GPM	Ratio	RPM	Psig						
		3Ø, 10	BHP TEFC.	230-460 V							
		-		ue Speed R	•						
	B2	52	174:1	10	116(1)						
	F2	79	114:1	15	116 ⁽¹⁾						
		3Ø, 15	BHP TEFC.	230-460 V	AC, 60 Hz						
				ue Speed R	•						
	G2	104	89:1	20	116 ⁽¹⁾						
	M2	153	59:1	29	116 (1)						
		3Ø, 20	BHP TEFC,	230-460 V	AC, 60 Hz						
		3:1 Con	stant Torq	ue Speed R	ange						
	T2	211	44:1	40	100 (1)						
	Α	No Drive									
		¹() Fluid	d Viscosity	Pressure	e Range						
		0-500 c	ps	0 - 75 ps	ig						
		500 - 100),000 cps	0 - 100 p	0 - 100 psig						



Other Wanner Engineering Pumps



Nine standard pump models with maximum flow rates from 1.0 gpm to 36.5 gpm and discharge pressures from 1000 psi to 2500 psi depending on pump model.

Two high-horsepower pump models with maximum ratings of 45.0 gpm / 3000 psi, and 26.0 gpm / 5000 psi.



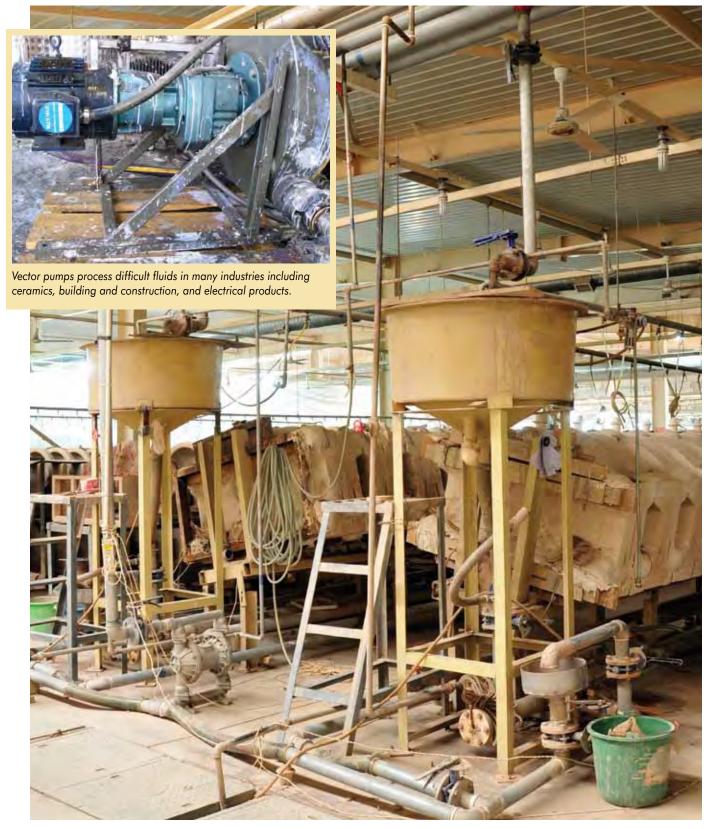


Six metering pump models with maximum flow rates from 26.5 gph to 894.6 gph and discharge pressures from 1000 psi to 2500 psi depending on pump model.



Non-metallic ANSI centrifugal pumps with total dynamic head to 350 feet and flow capacities to 700 gpm.









World Headquarters

Wanner Engineering, Inc.
1204 Chestnut Avenue
Minneapolis, MN 55403 USA
Phone: 612-332-5681 • Fax: 612-332-6937
Email: sales@wannereng.com • www.WannerEng.com

Regional Office

207 US Highway 281 Wichita Falls, TX 76310 USA Phone: 940-322-7111 • Toll-Free: 800-234-1384 Email: sales@wannereng.com • www.WannerEng.com

Latin American Office

R. Álvaro Anes, 150 Bairro Campestre Santo André/São Paulo, Brazil - CEP 09070-030 Phone: +55 (1) 4081-7098 Email: mmagoni@wannereng.com www.Hydra-Cell.com



Wanner International, Ltd. Hampshire - United Kingdom Phone: +44 (0) 1252 816847 Email: sales@wannerint.com www.Hydra-Cell.eu



Wanner Pumps, Ltd. Kowloon - Hong Kong Phone: +852 3428 6534 Email: sales@wannerpumps.com www.WannerPumps.com

Shanghai - China Phone: +86-21-6876 3700 Email: sales@wannerpumps.com www.WannerPumps.com